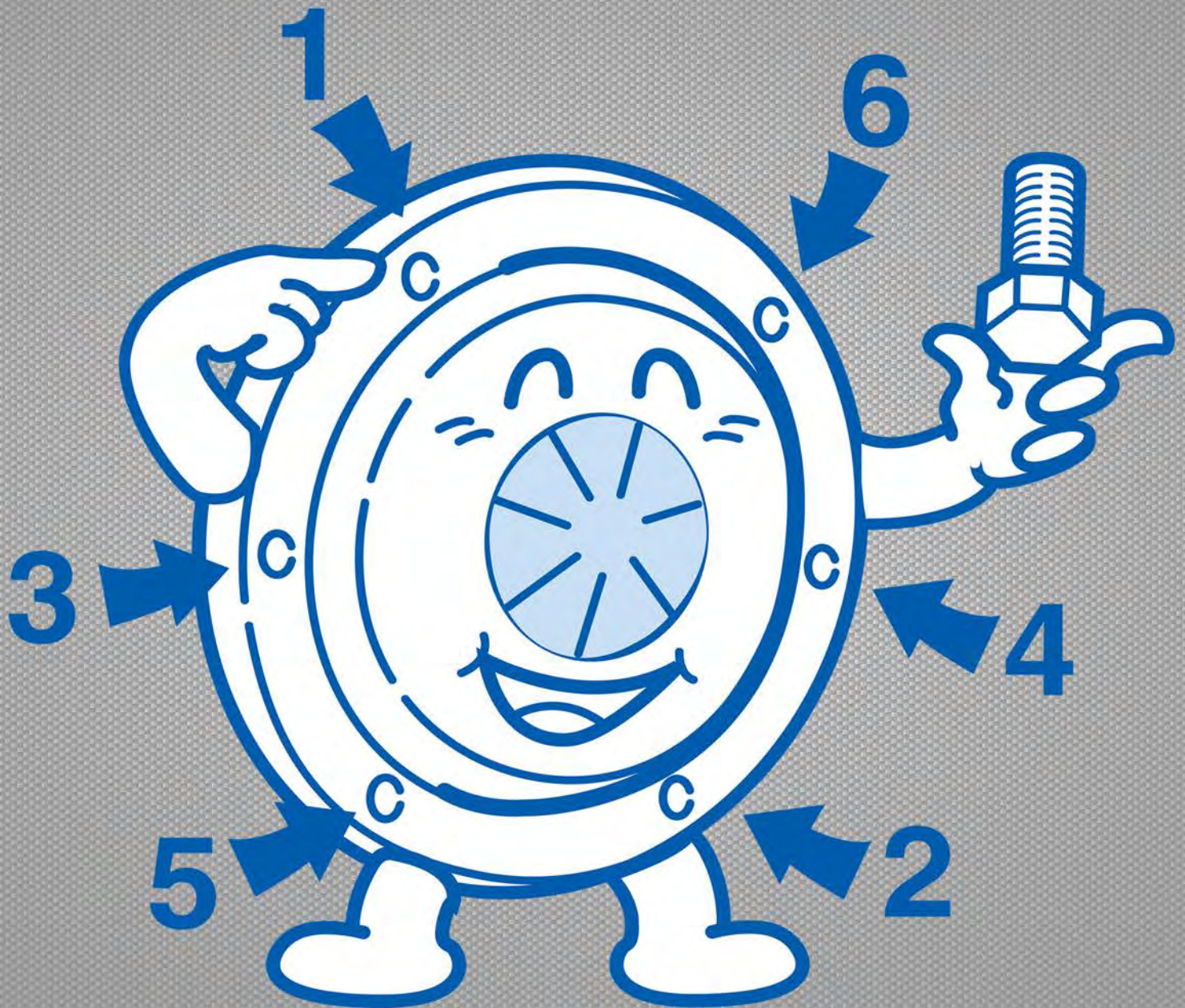


# EXEDY®

EXEDY Globalparts Corporation



## CLUTCH HANDLING GUIDE





**Attention** : Please follow the guidelines below to prevent accidents and injuries.

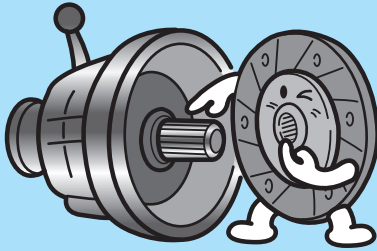
## Clutch Disc

### 1 Pre-assembly check

Prior to assembly, confirm fitment of the clutch disc on the main drive shaft.

**Why?**

This pre-assembly check will confirm whether or not you have the correct part.

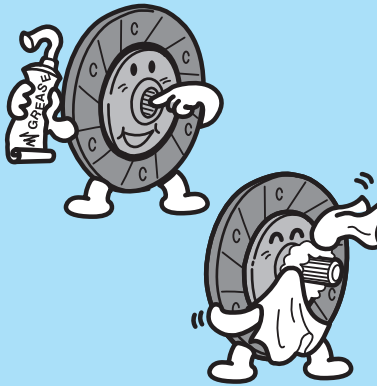


### 2 Wipe away excessive grease

Apply a thin layer of grease on the splines of the disc. Wipe away protruding grease.

**Why?**

Excessive grease can cause slippage and juddering.

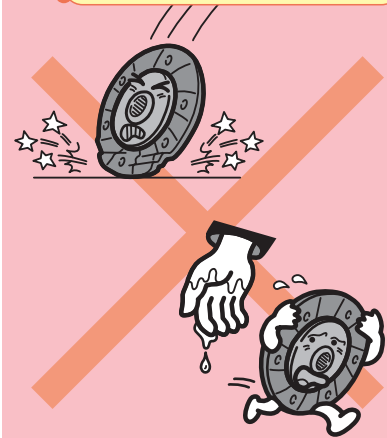


### 3 Do not handle with dirty hands

Make sure that the clutch disc is not handled with dirty hands or dropped.

**Why?**

Using a dropped clutch disc can cause gear engagement defects and juddering.

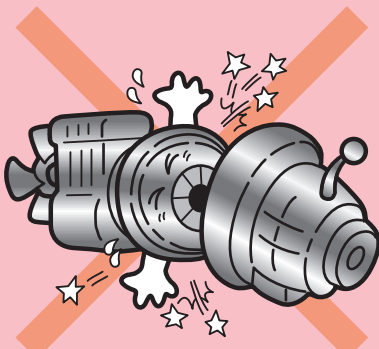


### 4 Do not force the insertion of the drive shaft

When assembling, insert the drive shaft smoothly.

**Why?**

Forced insertion will cause damage to the gear teeth and can cause gear engagement defects.

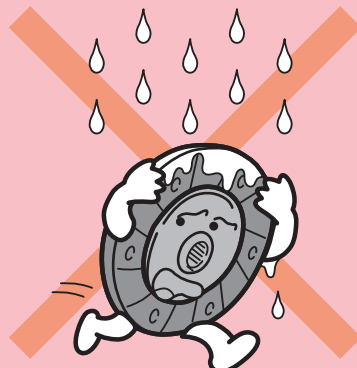


### 5 Do not use wet parts

Please do not use wet parts.

**Why?**

Using wet parts can cause gear engagement defects and juddering.

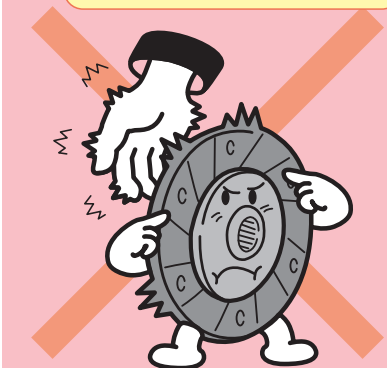


### 6 Do not handle with bare hands

Wear protective gloves when handling the clutch disc.

**Why?**

The facing includes glass structures and can irritate the skin if touched directly by hand.





**Attention** : Please follow the guidelines below to prevent accidents and injuries.

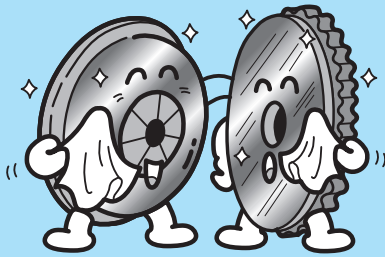
## Clutch Cover

### 1 Wipe the friction surface

Wipe the friction surface of the clutch cover with a clean cloth.

**Why?**

If oil adheres to these surfaces, it can cause gear engagement defects and juddering.

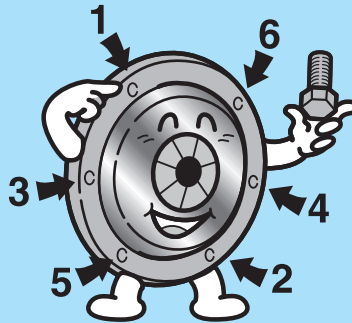


### 2 Fasten pairs of opposing bolts

When attaching the clutch cover, tighten the bolts in a diametrical pattern.

**Why?**

By tightening the bolts gradually and in a diametrical pattern, the cover will install evenly and prevent lever and gear engagement defects.

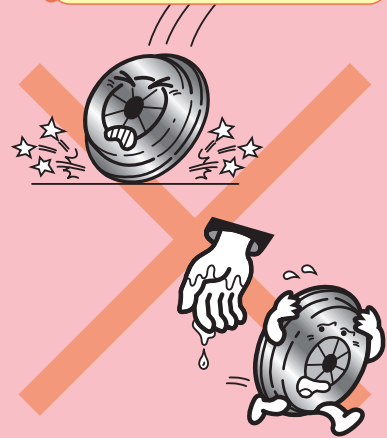


### 3 Do not handle with dirty hands

Make sure that the clutch disc is not handled with dirty hands or dropped.

**Why?**

Using a dropped clutch cover or a clutch cover that has been contaminated can cause gear engagement defects and juddering.

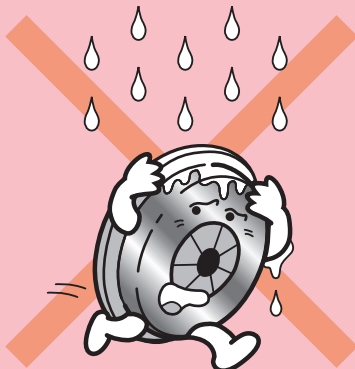


### 4 Do not use wet parts

Please do not use wet parts.

**Why?**

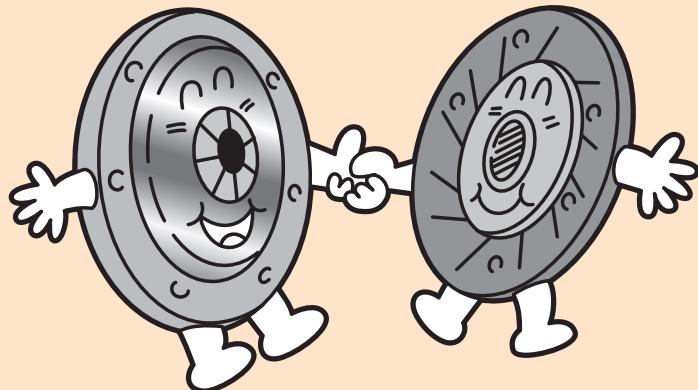
Rusting can cause gear engagement defects and juddering.



When changing the clutch, change it as a set of both the clutch disc and clutch cover.

**Why?**

The clutch may have damaged or worn parts that may not be easily seen. Therefore, please replace the clutch disc and cover as a set to avoid unexpected problems.





**Attention** : Please follow the guidelines below to prevent accidents and injuries.

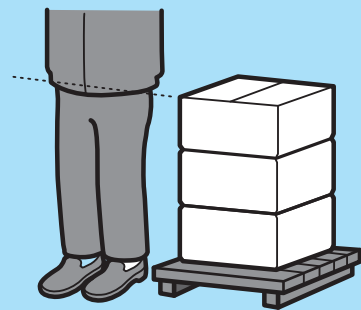
## Handling of Products in External Packaging Boxes and Product Boxes

### 1 Stack only as high as your waist

Please do not stack external packaging boxes higher than your waist.

**Why?**

Falling boxes could cause injury or product defects.

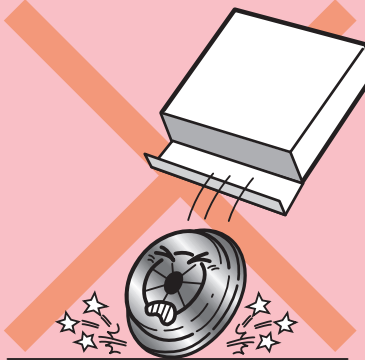


### 2 Beware of dropping

Carefully handle boxed products so the contents do not fall out.

**Why?**

If a product slips out of its product box and drops to the ground, it could cause an injury.

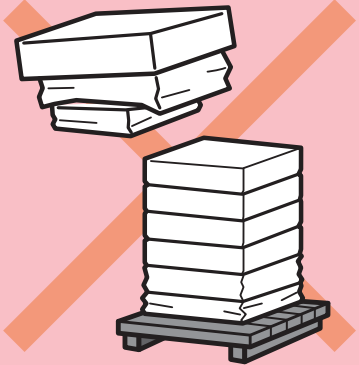


### 3 Do not stack product boxes too high

Do not stack product boxes more than five high. Stack smaller boxes on top of larger boxes.

**Why?**

Stacking product too high can damage the products and lead to product defects.

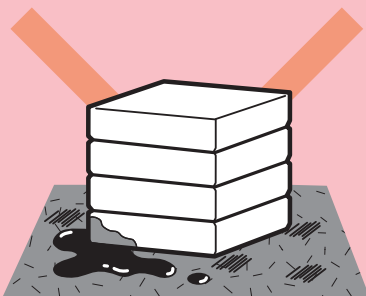


### 4 Do not place directly on floor

Please do not stack product boxes directly on the floor.

**Why?**

Boxes stacked on the floor may become damaged and products may begin to rust.

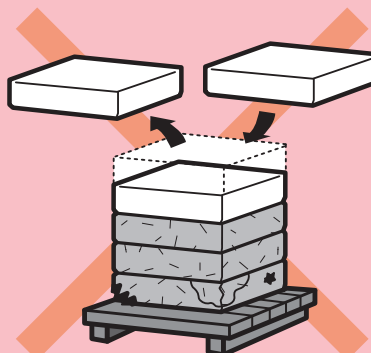


### 5 Do not use newest products first

Please observe the first-in-first-out principle.

**Why?**

Storage for long periods can cause products to rust.

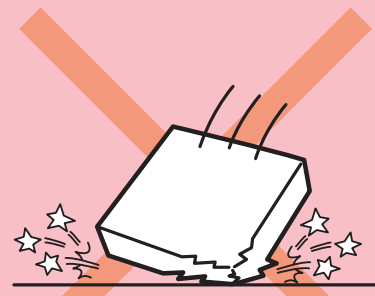


### 6 Do not handle roughly

Please do not handle boxes roughly when transporting them.

**Why?**

Rough handling can damage the boxes and the products which can cause product defects.





**Attention :** The items in this parts list will be used at high revolution.  
Please follow the guidelines below or serious injury May occur.

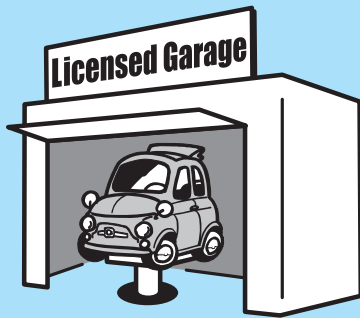
## Others

### 1 Ask a licensed mechanic

Have clutch replacement serviced by a licensed mechanic using the manufacturer specifications.

**Why?**

Defective repair work can lead to breakdowns and accidents.

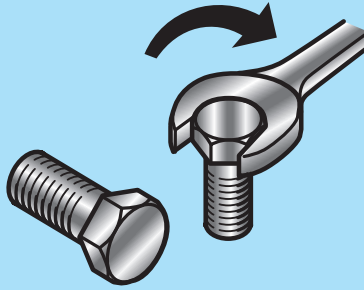


### 2 Use the specified bolts at the specified torque

Exedy clutch covers and flywheels use manufactured specified bolts, so please refer to the manufacturer maintenance guidelines for installation.

**Why?**

The breaking of bolts or insufficient bolt torque may cause bolts to fall out.

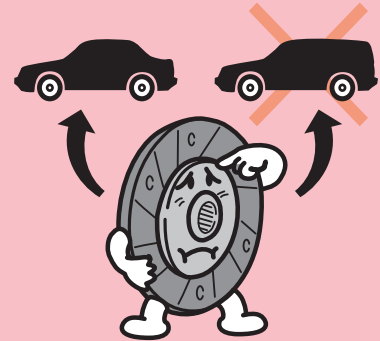


### 3 Do not use against instructions

Use the product that is developed for the specific application and model.

**Why?**

Using Exedy parts in non-compatible vehicles could cause a wide variety of complaints.

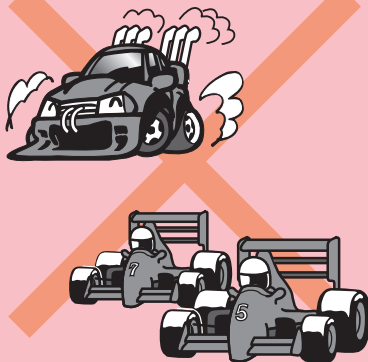


### 4 Do not use Exedy OEM replacement on a racing vehicle

Please do not use EXEDY OEM products on modified cars. Please use the sports clutch for performance or racing cars.

**Why?**

Remodeling for high power and installation of high-output engines in particular can cause clutch damage and lead to serious accidents.

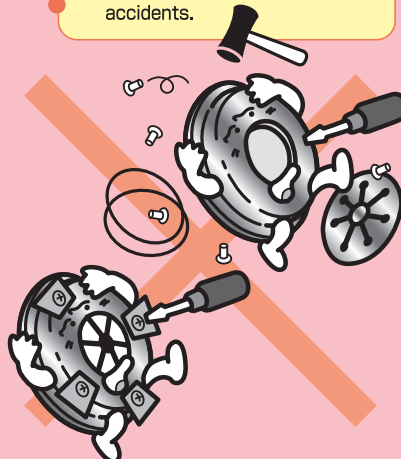


### 5 Do not remodel parts

Please do not dismantle or remodel Exedy parts.

**Why?**

Dismantling and remodeling can cause defects and breakage of parts, and lead to serious accidents.



### 6 Be careful of high temperatures

Be sure to work on the vehicle once the components have cooled down to normal temperatures.

**Why?**

Working on hot machinery can cause work accidents such as burns.

