

ASSEMBLING HONDA S2000 CLUTCH THRUST BEARING TO COVER

STEP 1



Disassemble clutch cover from flywheel. Remove clutch disc and Place 3 x 6-7mm spacer washers on flywheel surface.
NOTE: Do not place bolts on clutch disc. The clutch disc must be removed entirely from this operation. Only spacer washers are to be used.

STEP 2



Place bearing in the centre of flywheel

STEP 3



Torque down clutch cover assembly to flywheel evenly.

STEP 4



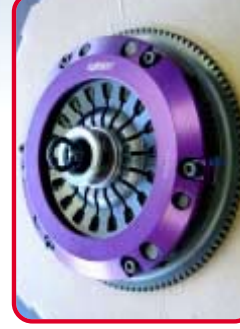
Pull up clutch thrust bearing through the diaphragm hole. The end of the diaphragm fingers should be in the groove on the clutch thrust bearing carrier housing. Hold the bearing in this position and slowly undo the clutch cover bolts evenly

STEP 5



The end of the diaphragm should now trap the clutch thrust bearing on the groove of the bearing carrier.

STEP 6



Torque flywheel to the crank. Assemble disc on flywheel. Line up clutch cover assembly balance marks to flywheel balance marks. Using an alignment tool torque down the cover assembly to the flywheel.



FOR MORE INFORMATION PLEASE CONTACT
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Step 1

Disassemble clutch cover from flywheel. Remove the upper clutch disc it has "T/M SIDE" on the plate and place 3 x 6-7mm spacer washers on Center plate surface.

NOTE: Do not place spacer washers on clutch disc. The upper clutch disc must be removed entirely from this operation. Only space washers are to be used on center plate.



Step 2

Place pressure plate on the spacer washers and Thrust bearing in the center of clutch.



Step 3

Torque down clutch cover assembly to flywheel evenly.



Step 4

Pull up clutch thrust bearing through the diaphragm hole. The end of the diaphragm fingers should be in the groove of the thrust bearing carrier housing. Hold the bearing in this position and slowly undo the clutch cover bolts evenly.



Step 5

The end of the diaphragm should now trap the clutch thrust bearing on the groove of the bearing carrier.



Step 6

Torque flywheel to crank. Assemble lower disc, center plate and upper disc on flywheel. Center plate must be lined up to flywheel with BLUE balance mark. Line up Pressure plate and clutch cover assembly BLUE balance mark to flywheel BLUE balance mark.

NOTE: Lower clutch disc has "F/W SIDE" and upper clutch disc has "T/M SIDE" on the plate. These clutch discs must be assembled with the condition which we can see the Logo from clutch cover side (transmission side). Remove the spacer washers.

Torque Spec: Flywheel bolt to crank: 77 Lb-ft, Cover bolt to flywheel: 22 Lb-ft

